



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3298-007
Job Sheet 179446



Part No: D3298-007

Job Qty: 4 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 4 IPP A 04.09.02 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		7/6/18	0.00	0.00	Start Up Small Fab-2		Smb
100	Small Fab	4 pcs		7/6/18	0.00	2.30	Small Fab-3		DAS Smb
110	QC	4 pcs		7/6/18	0.00	0.00	QC5		38
120	Packaging	4 pcs		7/6/18	0.00	0.00	Packaging3-1	ST210	DAS JUL 17 2018 11-89
130	QC21-SA	4 Ea		7/6/18	0.00	0.00	QC21		21 6 9-89 JUL 17 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-6D	Nut	8 Ea (2 ea)	90-Start up Operation	8084110
M6061T6T0.375W.035	6061-T6 Round Tube .375 X.035W	2.6664 ft (.6666 ea)	90-Start up Operation	3024959
MS20819-6D	Sleeve	8 Ea (2 ea)	90-Start up Operation	5071351 X3
				5092473 X5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-6D	8	6	0
	M6061T6T0.375W.035	3	68	0
	MS20819-6D	8	12	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Descripti Dart Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/17/16 Container No: S092479 Part: D3298 - 007 Job No: 179446 Serial No/ Batch: S092479 Revision: Inspector: Exp Date: Instructions:																																																																					
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